

Date : January 16, 2007

ALTECO CHEMICAL PTE LTD

TECHNICAL DATA SHEET

PRODUCT NAME

F-O5 CLEAR EPOXY/3 TON CLEAR

PRODUCT DESCRIPTION

F-O5 CLEAR EPOXY/3 TON CLEAR is an Epoxy adhesive suitable for metal, china, glassware and crystal.

GENERAL PROPERTIES

Appearance	Transparent liquid
Viscosity (cP at 25 deg C)	(A) 11,000-21,000 (B) 9,000-15,000
Specific Gravity (at 25 deg C)	(A) 1.16 ± 0.10 (B) 1.13 ± 0.10
Tensile Shear Strength (kgf/cm ²)*	Minimum 90
Working Time (Minutes)	Below 3
Curing Time (Minutes)	Below 5
Hardness (Shore D)	Minimum 70
Shelf Life (Months)**	12
Mixing Ratio in Volume (%)	(A) 100 (B) 100

NOTE :

* Steel to Steel bonding.

** Shelf life is subjected to change due to the type of packaging used and the condition of the environment.

All testings are conducted at 23 ± 2 deg C unless otherwise specified.

REMARKS :

All information for the use of our product are based on the results of tests carried out by ALTECO. The buyer shall be responsible for satisfying himself that the product is suitable for his intended purpose since we cannot control the application and the use of the product. The buyer is advised to conduct individual tests before the actual application.