

Date: March 5, 2010

# ALTECO CHEMICAL PTE LTD

## TECHNICAL DATA SHEET

### PRODUCT NAME

**F-6200**

### PRODUCT DESCRIPTION

**F-6200** is an Epoxy Adhesive suitable for metal, glass, wood etc.

### GENERAL PROPERTIES

Appearance	(A) Pale Yellow Liquid (B) Amber Liquid
Viscosity (cP at 25 deg C)	(A) 10000-14000 (B) 10000-20000
Specific Gravity (at 25 deg C)	(A) 1.17+/-0.10 (B) 0.97+/-0.10
Tensile Shear Strength (kgf/cm <sup>2</sup> ) <sup>*</sup>	Minimum 130
Working Time (Hours)	1.5
Curing Time (Hours)	4.5
Shelf Life (Months) <sup>**</sup>	12
Mixing Ratio in weight (g)	(A) 100 (B) 100

### NOTE :

<sup>\*</sup> Steel to Steel bonding.

<sup>\*\*</sup> Shelf life is subjected to change due to the type of packaging used and the condition of the environment.

All testings are conducted at 23 ± 2 deg C unless otherwise specified.

### REMARKS :

All information for the use of our product are based on the results of tests carried out by ALTECO. The buyer shall be responsible for satisfying himself that the product is suitable for his intended purpose since we cannot control the application and the use of the product. The buyer is advised to conduct individual tests before the actual application.